

810211 Gloor[®] Style

Acetylene Cutting Tips

For 810202 cutting attachment, one piece.
Brass material chromed copper.



810211

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Acetylene Pressure (Bar)	Length (mm)
810211	3-20	2.0	1.0	58
810212	20-50	2.5	1.0	58
810213	50-100	3.0	1.5	58

GLOOR is registered trademarks owned by Gloor Bros Ltd.

ST8-A CHIYODA[®] Style

Acetylene Cutting Tips

For Strong-8 & 42-8 cutting torches, two pieces.



ST8-A

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Acetylene Pressure (Bar)	Length (mm)
ST8-1A	1-5	1.5	0.5	75
ST8-2A	5-10	1.5	0.5	75
ST8-3A	10-30	2.0	1.0	75
ST8-4A	30-50	2.5	1.0	75

CHIYODA is a registered trademark of The Chiyoda Seiki Co., Ltd.

G1-A France Style

Acetylene Cutting Tips

For 1606, 1607 & 2601 Cutting Torch, one piece.



G1-A

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Acetylene Pressure (Bar)	Length (mm)
G1-A-7/10	3-10	3.0-5.0	0.5-1.0	86
G1-A-10/10	10-25	5.0-7.0	0.5-1.0	86
G1-A-12/10	25-50	5.0-7.0	0.5-1.0	86
G1-A-16/10	50-80	5.0-7.0	0.5-1.0	86
G1-A-20/10	80-120	5.0-7.0	0.5-1.0	86
G1-A-25/10	120-200	5.0-7.0	0.5-1.0	86
G1-A-30/10	200-300	5.0-7.0	0.5-1.0	86

HA211 AGA[®] X11 Style

Acetylene Cutting Tips

For AG-282 cutting attachments, one piece.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Acetylene Pressure (Bar)	Length (mm)
HA211-1	1-3	1.0	0.5	44
HA211-2	3-8	1.5	0.5	44
HA211-3	8-20	2.0	1.0	44
HA211-4	20-50	2.5	1.5	44
HA211-5	50-100	3.0	1.5	44



HA211

AGA is registered trademark of The Control Equipment AB.

A-GNM Gouging Tips OXY-ACETYLENE

* For 1601, 1602, NM-250, HC-390, 59-3, AG-262, AG-316, UNI-4 & AF-312 cutting torches & cutting attachments for gouging purpose.

* Swaged and machined from copper and have a tungsten insert to prevent wear and damage.



A-GNM

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Acetylene Pressure (Bar)	Length (mm)
A-GNM 13	8	4.0	0.50	100
A-GNM 19	11	5.0	0.50	100
A-GNM 25	13	5.5	0.55	100

MG-GB Gouging Tips OXY-ACETYLENE

* 1 Piece, milled flat both side. * 7 holes Medium preheat.

* Gouging / Weld removal. * For MG-242 & 1600B cutting torches for gouging purpose.



MG-GB

Tips Size	Groove Width (mm)	Oxygen Pressure (Bar)	Acetylene Pressure (Bar)	Length (mm)
MG-32GB	8	5.0	1.0	100
MG-48GB	11	6.0	1.0	100
MG-64GB	13	6.5	1.0	100

PNME / PNM BRITISH Style

Propane Cutting Tips

For 1601, 1602, NM-250, HC-390, 59-3, AG-262, AG-316, UNI-4, AF-312, AG-511 & 198-32(BOC) cutting torches & cutting attachments, two pieces.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
PNME-1 (1/32")	1-5	1.5	0.5	92
PNME-2 (3/64")	5-10	2.0	0.5	92
PNME-3 (1/16")	10-30	2.5	1.0	92
PNME-4 (5/64")	30-60	3.0	1.0	92
PNME-5 (3/32")	60-100	3.5	1.5	92
PNME-6 (1/8")	100-200	4.0	1.5	92



PNME



Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
PNM-1 (1/32")	1-5	1.5	0.5	75
PNM-2 (3/64")	5-10	2.0	0.5	75
PNM-3 (1/16")	10-30	2.5	1.0	75
PNM-4 (5/64")	30-60	3.0	1.0	75
PNM-5 (3/32")	60-100	3.5	1.5	75
PNM-6 (1/8")	100-200	4.0	1.5	75



PNM



1-GPN VICTOR[®] Style

Propane Cutting Tips

For 1600, VH-212 & VH-2460 cutting torches & cutting attachments, two pieces.



1-GPN

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
00-1-GPN	0.3-0.5	1	0.5	77
0-1-GPN	0.5-1	1	0.5	77
1-1-GPN	1-5	1.5	0.5	77
2-1-GPN	5-10	2.0	0.5	77
3-1-GPN	10-25	2.0	1.0	77
4-1-GPN	25-50	2.5	1.0	77
5-1-GPN	50-100	3.0	1.5	77
6-1-GPN	100-150	3.5	1.5	77

3-GPN VICTOR[®] Style

Propane Cutting Tips

For VM-222 & VM-333 cutting attachments, two pieces.



3-GPN

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
0-3-GPN	0.5-1	1	0.5	69
1-3-GPN	1-5	1.5	0.5	69
2-3-GPN	5-10	2.0	0.5	69
3-3-GPN	10-25	2.0	1.0	69
4-3-GPN	25-50	2.5	1.0	69

44 CIGWELD[®] Style

Propane Cutting Tips

For 1600B, MG-242 cutting torches & cutting attachments, two pieces.



44

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
44-6	1-5	1.5	0.5	73
44-8	5-10	1.5	0.5	73
44-10	10-20	2.0	1.0	73
44-12	20-50	2.5	1.0	73
44-15	50-80	2.5	1.0	73
44-20	80-100	3.0	1.5	73
44-24	100-150	3.5	1.5	73
44-32	150-200	4.0	1.5	73

VICTOR is registered trademarks owned by VICTOR Equipment Company, a Thermadyne Company.
CIGWELD is registered trademarks owned by CIGWELD Pty Ltd, a division of Thermadyne Company.

6290-NX / 6290-NFF HARRIS[®] Style

Propane Cutting Tips

For 62-3F, 42-4F, 142F, 198-2F, 133-2F, TH98, 73-2F & 49-2F cutting torches, machine torches & cutting attachments, two pieces.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
6290-NX000	1-5	1.5	0.5	57
6290-NX00	5-10	1.5	0.5	57
6290-NX0	10-15	2.0	1.0	57
6290-NX1	15-25	2.5	1.0	57
6290-NX2	25-50	3.0	1.0	57
6290-NX3	50-100	3.5	1.0	57
6290-NX4	100-175	4.0	1.5	57
6290-NX5	175-250	5.0	1.5	57
6290-NX6	250-300	6.0	1.5	57
6290-NFF1	15-25	2.5	1.0	56
6290-NFF2	25-50	3.0	1.0	56
6290-NFF3	50-100	3.5	1.0	56
6290-NFF4	100-175	4.0	1.5	56
6290-NFF5	175-250	5.0	1.5	56
6290-NFF6	250-300	6.0	1.5	56



6290-NX / 6290-NFF



6290-WC



6290-NH



3690-P

6290-VVC HARRIS[®] Style

Propane Cutting Tips

Two pieces Tips for cuts up to 250mm.

For 62-3F, 42-4F, 142F, 198-2F, 133-2F, TH-98, 73-2F & 49-2F cutting torches, machine torches & cutting attachments.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
6290-5/0WC	2-4	4.0	0.015-0.2	57
6290-4/0WC	4-6	2.5	0.015-0.2	57
6290-3/0WC	6-9	5.0	0.015-0.2	57
6290-00WC	9-12.5	5.0	0.015-0.2	57
6290-0WC	12.5-20	6.0	0.015-0.2	57
6290-0 1/2WC	20-35	7.0	0.015-0.2	57
6290-1WC	35-60	7.0	0.015-0.2	57
6290-1 1/2WC	60-75	6.5	0.015-0.2	57
6290-2WC	75-125	7.0	0.015-0.2	57
6290-2 1/2WC	125-150	6.5	0.015-0.2	57
6290-3WC	150-175	7.0	0.015-0.2	57
6290-4WC	175-200	6.5	0.015-0.2	57
6290-5WC	200-225	6.0	0.015-0.2	57
6290-5 1/2WC	225-250	6.0	0.015-0.2	57

6290-NH Cutting Tips HARRIS Style: Two pieces Tips for cuts from 225 to 380mm.

6290-5NH	225-250	4.0	0.015-0.2	57
6290-6NH	250-275	4.0	0.015-0.2	57
6290-7NH	275-300	4.0	0.015-0.2	57
6290-8NH	300-380	4.0	0.015-0.2	57

3690-P HARRIS[®] Style

Propane Cutting Tips

For 36-2 cutting attachments, two pieces.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
3690-00P	1-6	1.5	0.5	38
3690-0P	6-13	2.0	0.5	38
3690-1P	13-25	2.5	1.0	38
3690-2P	25-75	3.0	1.0	38

HARRIS is registered trademarks owned by HARRIS Calorific, Inc, a Lincoln Electric Company.

81021P GLOOR[®] Style

Propane Cutting Tips

For 810202 cutting attachments, two pieces.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
81021-1P	3-20	2.0	1.0	60
81021-2P	20-50	2.5	1.0	60
81021-3P	50-100	3.0	1.5	60

GLOOR is registered trademarks owned by Gloor Bros Ltd.

ST8-P Chiylda[®] Style

Propane Cutting Tips

For Strong-8, 42-8 cutting torches, two pieces.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
ST8-1P	1-5	1.5	0.5	75
ST8-2P	5-10	1.5	0.5	75
ST8-3P	10-30	2.0	1.0	75
ST8-4P	30-50	2.5	1.0	75

CHIYODA is a registered trademark of The Chiyoda Seiki Co., Ltd.



81021P



ST8-P

G1-P France Style

Propane Cutting Tips

For 1606, 1607 & 2601 Cutting Torches, two pieces.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
G1-P-7/10	3-10	3.0-5.0	0.5-1.0	86
G1-P-10/10	10-25	5.0-7.0	0.5-1.0	86
G1-P-12/10	25-50	5.0-7.0	0.5-1.0	86
G1-P-16/10	50-80	5.0-7.0	0.5-1.0	86
G1-P-20/10	80-120	5.0-7.0	0.5-1.0	86
G1-P-25/10	120-200	5.0-7.0	0.5-1.0	86
G1-P-30/10	200-300	5.0-7.0	0.5-1.0	86



G1-P

P1567 Oxxweld Style

Propane Cutting Tips

Oxxweld compatible cutting Tips for 1600C & 1600D cutting torches, two pieces.

Tips Size	Cutting Thickness (mm)	Oxygen Pressure (Bar)	Propane Pressure (Bar)	Length (mm)
P1567-1	25	2.8	0.5	85
P1567-2	50	2.8	0.5	85
P1567-3	75	2.8	0.5	85
P1567-4	100	2.8	0.5	85
P1567-6	100	2.8	0.7	85
P1567-8	200	4.2	0.7	85
P1567-10	250	4.8	0.7	85
P1567-12	300	4.8	0.7	85
P1567-16	300-400	4.8	0.7	85
P1567-18	400-460	4.8	1.0	85
P1567-20	500	4.8	1.0	85



P1567

6290-GG, 6290-NFW / 6290-2NFFR

Gouging Tips NATURAL GAS

For 62-3, 42-4F & 142-F cutting torches for gouging purpose.

Tips Size	Application	Oxygen Pressure (Bar)	Gas Pressure (Bar)	Length (mm)
6290-1GG	3mm x 6mm	2.5	0.5	102
6290-2GG	5mm x 10mm	3.5	0.5	102
6290-3GG	6mm x 13mm	3.5	0.5	102
6290-4GG	10mm x 19mm	4.0	0.5	102
6290-NFW	Rivet cutting	3.5	0.5	102
6290-2NFFR	Rivet Washing	3.0	0.5	55



6290-GG



6290-NFW



6290-2NFFR